

**T7 Pure RNA Polymerase  
(200 U/μl, GMP Grade)**

**GMP4125PB**

**Animal-free, Ampicillin-free**



---

**Instruction for Use**

**Version 25.1**

# Contents

01/Product Description .....	02
02/Components .....	02
03/Storage Conditions .....	02
04/Product Information .....	02
05/Applications .....	03
06/Quality Standards .....	03
07/Experiment Process .....	04
08/Notes .....	04
09/Related Products .....	06

## 01/Product Description

T7 Pure RNA Polymerase, a variant protein encoded by the bacteriophage T7 DNA expressed in the recombinant *E. coli*, is a DNA-dependent 5'→3' RNA polymerase that highly specifically recognizes T7 promoter sequences. This product uses single-stranded DNA (ssDNA) or double-stranded DNA (dsDNA) containing T7 promoter sequences as the template and NTPs as the substrate to synthesize RNA complementary to the DNA template strand downstream of the promoter. Compared with wild-type T7 RNA Polymerase, T7 Pure RNA Polymerase can significantly reduce the production of dsRNA byproducts during mRNA in vitro transcription.

This product is a GMP grade recombinant T7 RNA Polymerase mutant. Throughout the production process, strict control is exercised over process-related impurities such as host proteins, exogenous DNA, RNase, as well as microbial limits and bacterial endotoxins. Ampicillin and any animal-derived raw materials and excipients are not used or added in the entire production process. GMP-compliant production and quality management standards are adopted, ensuring traceability of the production process and raw materials and excipients, and meeting the requirements for raw materials and excipients in mRNA vaccine production and other related fields.

## 02/Components

Product Number	GMP4125PB-01	GMP4125PB-02	GMP4125PB-03
Product Specification	1 ml	5 ml	20 ml

\* Related product: 10 × Transcription Buffer (GMP Grade) (Vazyme #GMP4101R)

## 03/Storage Conditions

Store at -20 ± 5°C and transport at ≤0°C.

## 04/Product Information

Product Name	T7 Pure RNA Polymerase (200 U/μl, GMP Grade)
Source	Recombinant <i>E. coli</i>
Activity	200 U/μl
Unit Definition	One unit of activity is defined as the amount of enzyme required to incorporate 1 nmol of [ <sup>3</sup> H] ATP into acid-insoluble precipitates within 1 hour at 37°C, pH 8.0.
Optimum Temperature	37°C
Storage Buffer	50 mM Tris-HCl (25°C, pH 7.9), 100 mM NaCl, 0.1 mM EDTA, 2 mM DTT, 0.1% Triton X-100, 50% Glycerol

## 05/Applications

1. Synthesize single-stranded RNA ranging from 10 to 14,000 nt, including mRNA, siRNA, gRNA and other RNA or precursors.
2. This product is suitable for in vitro transcription scenarios that cannot be satisfied by T7 RNA Polymerase (50 U/μl, GMP Grade), such as co-transcription sequences and difficult-to-transcribe sequences.

## 06/Quality Standards

Items	Inspection Methods	Standards
Appearance	Clear colorless solution	Clarified liquid
pH	The pH should be 7.3 - 8.3	7.3 - 8.3
Activity	Fluorescent in vitro transcription assay, in-house method: should be ≥200 U/μl	≥200 U/μl
Purity	High Performance Liquid Chromatography, in-house method: should be ≥95%	≥95%
DNA endonuclease	Agarose gel electrophoresis, in-house method: (up to 150 U enzyme using pUC19; 4 h/ 37°C); Not detectable	Not detectable
DNA exonuclease	Urea-PAGE Method, in-house method: (up to 150 U enzyme using DNA substrate; 16 h/ 37°C); Not detectable	Not detectable
RNase	RNase activity assay kit (fluorometric), in-house method: When 150 U of the product is tested using the fluorometric kit, the result should be negative	Negative
<i>E. coli</i> HC DNA	Quantitative PCR Method, in-house method: should be <120 fg/μl	<120 fg/μl
<i>E. coli</i> HC protein	ELISA, in-house method: should be <50 ppm	<50 ppm
Heavy metals	(Ni, Co, Fe) should be ≤10 ppm	≤10 ppm
Mycoplasma	Chemiluminescence assay, the result should be negative	Negative
Endotoxins	Chromogenic kinetic method, in-house method: should be <2 EU/ml	<2 EU/ml
Total Bioburden	Membrane filtration method, in-house method: should be ≤5 CFU/ ml	≤5 CFU/ml

## 07/Experiment Process

1. Thaw all the kit components on ice, mix and pulse-spin in microfuge to collect solutions to bottom of tubes. Keep on ice.
2. Prepare a suitable reaction system according to the technical route.

### 2.1 In vitro transcription

Item	Recommended System	System scope Adjustment	Final Concentration
10 × Transcription Buffer (GMP Grade)	2 µl	2 µl	1 ×
T7 Pure RNA Polymerase (200 U/µl, GMP Grade)	2 µl	0.5 - 3 µl	5 - 30 U/µl
Pyrophosphatase, Inorganic (yeast, 0.1 U/µl, GMP Grade)	1 µl	0 - 1 µl	0 - 5 mU/µl
Murine RNase Inhibitor (40 U/µl, GMP Grade)	1 µl	0 - 1 µl	0 - 2 U/µl
ATP/CTP/GTP/UTP Solution (100 mM)	Each 2 µl	Each 1 - 2 µl	Each 5 - 10 mM
Template DNA	1 µg	0.5 - 2 µg	25 - 100 ng/µl
RNase-free ddH <sub>2</sub> O	Up to 20 µl	Up to 20 µl	-

### 2.2 In vitro co-transcription

Item	Recommended System	System scope Adjustment	Final Concentration
10 × Transcription Buffer (GMP Grade)	2 µl	2 µl	1 ×
T7 Pure RNA Polymerase (200 U/µl, GMP Grade)	2 µl	1 - 3 µl	10 - 30 U/µl
Pyrophosphatase, Inorganic (yeast, 0.1 U/µl, GMP Grade)	1 µl	0 - 1 µl	0 - 5 mU/µl
Murine RNase Inhibitor (40 U/µl, GMP Grade)	1 µl	0 - 1 µl	0 - 2 U/µl
CAG Trimer (100 mM, GMP Grade)	1.2 µl	0.5 - 1.8 µl	2.5 - 9 mM
ATP/CTP/GTP/UTP Solution (100 mM)	Each 1.5 µl	Each 1 - 2 µl	Each 5 - 10 mM
Template DNA	1 µg	0.5 - 2 µg	25 - 100 ng/µl
RNase-free ddH <sub>2</sub> O	Up to 20 µl	Up to 20 µl	-

3. After sufficient mixing, the reaction conditions are: 37°C, 2 h.
4. Add 1µl of DNase I (1 U/µl, GMP Grade) (Vazyme #GMP4104PC) to the reaction system, mix and centrifuge them, and incubate them at 37°C for 15 min to degrade template DNA.
5. The synthesised RNA can be used for subsequent experiments or processes after purification and quality control.

## 08/Notes

1. In vitro transcription
  - 1.1 The recommended system is suitable for initial experiments with new sequences, as there are several-fold or even 10-fold differences in the reaction rates of different sequences.

- 1.2 It is recommended to set up a T7 RNA Polymerase dosage gradient under the recommended system to confirm the appropriate dosage for specific incubation conditions.
  - 1.3 The amount of NTPs determines the yield plateau of the system. Under the conditions of balanced ratio of the four bases and sufficient amount of T7 RNA Polymerase, the yield plateau of each 10 mM (final concentration) amount of NTPs is 180 - 240 µg/20 µl.
  - 1.4 The enzyme products contain glycerol, and it is recommended that the total volume of enzyme products added to the system should not exceed 1/5 of the reaction volume, and it is recommended to freeze and thaw no more than 7 times during use.
  - 1.5 Template DNA can be obtained by post-fermentation linearisation or PCR amplification; RNase A residues introduced during plasmid DNA extraction can significantly affect the quality of the transcribed RNA, and it is recommended to use a high purity RNase-free plasmid with an A260/A280 of 1.8 - 2.0.
  - 1.6 The yield is directly proportional to the reaction time. In cases where the recommended reaction conditions do not achieve the desired yield, extending the reaction time can be chosen to reach the target yield plateau. The reaction time can be adjusted within a range of 0 - 4 hours based on specific requirements.
  - 1.7 Product-related impurities dsRNA can be quantified using the EasyAna dsRNA (Modified) Quantitative Detection Kit (ELISA) 2.0 (Vazyme #DD3509EN).
  - 1.8 This in vitro transcription procedure yields uncapped RNA with a 5' triphosphate structure that cannot mediate eukaryotic translation. To obtain mRNA with Cap 1 structure, use Vaccinia Capping Enzyme (10 U/µl, GMP Grade) (Vazyme #GMP4109PC) and mRNA Cap 2'-O-Methyltransferase (50 U/µl, GMP Grade) (Vazyme #GMP4110PC) for in vitro capping; Cap 1 mRNA can also be obtained in one step by referring to "2. In vitro co-transcription".
2. In vitro co-transcription
    - 2.1 Due to differences in transcription initiation mechanisms, the in vitro co-transcriptional rate is generally 1/2 - 1/5 of the in vitro transcription rate. The recommended in vitro co-transcriptional system can be followed to achieve the desired reaction rate.
    - 2.2 The amount of cap analog input for the recommended system usually yields mRNAs with >90% cap rate.
    - 2.3 For the rest of the precautions, see "1. In vitro transcription".

## 09/Related Products

Product Number	Product Name
GMP4101R	10 × Transcription Buffer (GMP Grade)
GMP4101PB	T7 RNA Polymerase (200 U/μl, GMP Grade)
GMP4120PB	T7 Turbo RNA Polymerase (200 U/μl, GMP Grade)
GMP4122PB	T7 CapMax RNA Polymerase (200 U/μl, GMP Grade)
GMP4102PA	Murine RNase Inhibitor (40 U/μl, GMP Grade)
GMP4103PC	Pyrophosphatase, Inorganic (yeast, 0.1 U/μl, GMP Grade)
GMP4104PC	DNase I (1 U/μl, GMP Grade)
GMP4109PC	Vaccinia Capping Enzyme (10 U/μl, GMP Grade)
GMP4110PC	mRNA Cap 2'-O-Methyltransferase (50 U/μl, GMP Grade)
GMP4118PC	CAG Trimer (100 mM, GMP Grade)
GMP4119PC	CAG Trimer (3'-OMe) (100 mM, GMP Grade)
DD3509EN	EasyAna dsRNA (Modified) Quantitative Detection Kit (ELISA) 2.0



**Vazyme Biotech Co.,Ltd.**

[www.vazyme.com](http://www.vazyme.com)

+86 400-168-5000 (Global)

[support@vazyme.com](mailto:support@vazyme.com)